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## SYSTEM FOR FIXING A PANEL OF FRAGILE MATERIAL

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The present invention relates to the field of fixing means and relates more specifically to a system for fixing panels of fragile material to a bearing structure using point attachments.

Particularly in the field of the fixing of glazing to bearing structures of buildings, there are numerous point fixing systems in existence intended to preserve maximum visibility through the glazing, by point attachments that occupy only a very small surface area of the glazing. Thus, point fixing systems with fasteners that hold the glazing by clamping on both faces of the glass panel, sometimes on each side of a through-hole, have been proposed. Such systems are described in particular in documents FR-A-2 739 406 and DE-A-195 14 818.

These systems provide a solution tailored to the problem of fixing a panel in a plane roughly coplanar with the bearing structure but do not offer an optimum solution in terms of immobilizing the panel in the plane of the bearing structure. What happens is that the known fixing systems of the prior art are positioned in a direction roughly perpendicular to the plane of the panel, thereby generating an additional space between the bearing structure and the plane of the panel for their installation, this installation projecting from the plane of the panel introducing a moment that detracts from the life of the fixing.

All that leads to a considerable cost which carries the risk of restricting the use of these systems to prestige installations.

The object of the present invention is to propose a point fixing system that

is simple but still satisfactory from the point of view of esthetic requirements and which lies roughly in the plane of the panel.

To this end, the subject of the invention is a fixing system for fixing a panel of fragile material to a bearing structure, comprising at least one point fastener engaging with at least one first contact region produced in the panel, which is characterized in that said point fastener comprises a first anchoring part at a first contact region and a second anchoring part at a second contact region, the first and second anchoring parts being, on the one hand, connected by at least one adjusting device designed to bring the first and second anchoring parts to bear against the first and second contact regions respectively and, on the other hand, situated in the plane of the panel.

By virtue of this fixing system, the forces resulting from the fixing of the panel to the bearing structure are directed in the plane of the panel and roughly in the continuation thereof, thus not introducing additional thickness between the panel and the bearing structure.

The invention is thus suited to the fixing of glass panels of all types: monolithic, laminated, or multiple glazing, with sheets of glass, possibly laminated, separated by air gaps or gaps filled with some other gas, the glass not necessarily being toughened or, as appropriate, having been toughened to a far more relaxed specification.

The presence of the adjusting device makes it possible to introduce into the plane of the panels compressive stresses which will oppose the mechanical forces, particularly of tension, when said panel is fixed to the bearing structure or to another panel.

In preferred embodiments of the invention, recourse may possibly be had to one and/or another of the following measures:

- the second contact region is situated on the panel,
- the second contact region is situated on the edge face of the panel,
- the second contact region is situated on the side of the panel,
- the second contact region is situated on the bearing structure,
- the first and/or the second contact region is produced within a blind orifice,
- the first and/or the second contact region is produced within an open orifice,

- the first and/or the second contact region is produced within a cut-out,
- the first and/or the second contact region is produced using a number of raised regions,
- the first and/or the second contact region is produced by pinching,
- 5       - the first and second contact regions are positioned on two respective adjacent sides of the panel,
- the first and second contact regions are positioned one on each side of an axis of symmetry of the panel,
- 10       - the fixing system comprises two point fasteners each positioned on each side of a mid-plane roughly parallel to the panel, this mid-plane also being roughly perpendicular to the first and second contact regions,
- the fixing system comprises a rigid interlayer positioned between one of the first and second contact regions and one of the first or second anchoring parts,
- 15       - the adjusting device comprises a tensioning device,
- the tensioning device comprises a screw-nut device,
- the adjusting device comprises a torque-limiting device,
- the interlayer comprises a rigid interlayer element and an adhesive material, the rigid interlayer element contributing to the dimensional
- 20       stability of the layer by reacting the forces while the adhesive material allows an adhesive bond to be achieved,
- the interlayer element is made of a material with a Shore D hardness of the order of at least 70 to 75,
- the material of which the interlayer element is made is chosen from
- 25       transparent materials such as polycarbonate or hard silicone which does not adversely affect the esthetics of the whole,
- the adhesive material in particular has a Shore A hardness of the order of 30 to 35 and is chosen from silicone adhesives commonly used with glass,
- 30       - the interlayer element is arranged along the axis of the mid-plane of the panel,
- one of the first or second contact regions is fitted with a ferrule, the latter having the point fasteners passing through it.

The fixing system according to the invention allows vertical or inclined

panels to be fixed, particularly for screens or facings of straight facades, the point fasteners alone taking the weight of the glazing or the like.

The system makes it possible to take practically all the vertical component of the forces to which the panel is subjected.

5 Another subject of the invention is the application of a fixing system as described hereinabove to the production of a roof structure or facade made of panels of fragile material, particularly glass.

It also applies to the use of a fixing system as described hereinabove to the making of a connection between at least two panels, it being possible for these  
10 panels to move relative to one another, particularly in sliding or in pivoting.

The invention will be described in greater detail with reference to the attached drawings in which:

- Figure 1 depicts a perspective view of a screen suspended from a bearing structure;
- 15 - Figure 2 depicts a perspective view of a detail of Figure 1;
- Figure 3 depicts an alternative form of the invention, depicted in perspective,
- Figure 4 is a side view of Figure 3.

In the appended drawings, some elements may be depicted larger or  
20 smaller than they are in real life, in order to make the figures easier to understand.

Figure 1 depicts a screen, more commonly known as a "diffusing screen" in this technical field, made up of at least one glass panel 1, this glass panel being intended to be suspended from a bearing structure using at least one fixing system 2 according to the invention.

25 In the example depicted in Figure 1, there are four fixing systems 2 per panel 1, acting one in each corner of the panel. Of course, the number and location of the fixing systems on the panel can be altered to suit the architectural desires.

For very extensive glazed surfaces comprising a great many juxtaposed  
30 glass panels, two or more adjacent point fasteners may be fixed to the structure by a two-arm or multi-arm connecting piece.

Figure 2 shows a detail of the embodiment of the panel 1 of Figure 1, at one of its corners.

The panel 1 is provided with a first contact region 3 and with a contact

region 4 which are positioned roughly on each side of an axis of symmetry of said panel 1, in this instance along one of its diagonals. These first and second contact regions 3, 4 are situated at two adjacent edge faces 5, 6 respectively of the panel 1 and have an open part thus allowing at least one point fastener 7 to pass. As an  
 5 alternative, these contact regions may be situated on one of the sides of the panel, within a blind or open orifice, or via cut-outs or raised regions (roughnesses, flutes, studs, etc.) or alternatively via a connection of the pinching type.

The fixing system 2 depicted in Figure 2 comprises two point fasteners 7, 8 each positioned on either side of a mid-plane of said panel. This mid-plane is  
 10 roughly parallel to the plane of the panel and perpendicular to the first and second contact regions 3, 4.

Each of the point attachments is in the form of a U-shaped clip and is preferably made of a metallic material, particularly of stainless steel.

Each of the clips (depicted in section in Figure 3) has a central part 9, 10  
 15 and two lateral parts 11, 12, 13, 14. The central part 9, 10 of each clip bears on each of the first and second contact regions 3, 4 at first and second anchoring parts respectively, while each of the lateral parts 11, 12, 13, 14 of each of the clips positioned on one and the same side of the panel are connected together by adjusting devices 15, 16 designed to move the central parts 9, 10 of the clips  
 20 closer together within the contact regions 3, 4.

In the exemplary embodiment depicted in Figure 3, the adjusting device is a tensioning device consisting of a screw-nut system, the part acting as a nut consisting, for example, of a ring with a tapped thread on its internal wall, this ring being mounted to slide on a lateral part of the clip, the part acting as a nut for  
 25 example consisting of a threaded end of the lateral part of the second clip positioned on the same side of the panel.

By moving the point fasteners closer together using the adjusting devices 15, 16 it is possible to introduce into the region of the panel opposite the anchoring parts compressive stresses which could oppose those generated as the panel is  
 30 being attached to the bearing structure.

Of course, the material of which the point fasteners are made will be altered to suit the mass of the panel, the nature of the material of which the panel is made and the intensity of the induced stresses. It will thus be possible to choose plastics or composites.

Likewise, according to an alternative form not depicted in the figures, a torque-limiting devices, particularly one operating on friction for example, may be added to the adjusting devices 15, 16.

5        Figures 3 and 4 depict another alternative form of embodiment of the invention. This differs from the one depicted in Figure 2 in that one of the contact regions (the first or the second) is not situated on the periphery of the panel but in a part set back from the edge.

10        Furthermore, in Figure 4, it can be seen that the point fasteners of the fixing system 2 do not bear directly against the edge face of the panel in a contact region, but at an interlayer 17.

The interlayer 17 comprises an interlayer element arranged near the bearing region and possibly an adhesive material deposited on the interlayer element.

15        The interlayer element is a rigid sheet, preferably transparent, for example made of polycarbonate or hard silicone with a Shore D hardness of the order of at least 70 to 75.

The adhesive is advantageously also transparent, particularly based on a silicone or acrylic material that is UV-cross-linkable.

20        By virtue of the presence of the rigid interlayer element, the adhesive can be relatively flexible, with a hardness lower than that of the interlayer element. Thus, an adhesive material which, in a cured state, has a Shore A hardness of the order of 30 to 35, for example of the silicone type, makes it possible to achieve an effective adhesive joint between the interlayer element and the glass panel, while the interlayer element gives the interlayer 17 the required rigidity.

25        Once the adhesive material has cured, the interlayer 17 allows all the weight of the panel to be transmitted to the structure without the risk of crushing the layer over time by virtue of the rigid interlayer element.

30        In the alternative form of embodiment depicted in Figure 3, the contact region set back from the periphery of the panel comprises a ferrule 18, made of a metallic material. This ferrule by bearing on the walls of the contact region mechanically strengthens the walls of the contact region and therefore allows the fixing system to bear higher induced forces.

As an alternative not depicted in the figures, this ferrule 18 is provided with an articulation to allow any relative movements to be transmitted when the panel is

being fitted and/or under the effect of localized loads (the weight of snow cover) or thermal expansion of the panel.

In this embodiment, not depicted, the articulation consists of a ball or any other equivalent articulation system, preferably allowing an amplitude of  
5 movement of at least 5° angle in each direction.

The fixing system 2 according to the invention provides a good solution that does not require special fashioning of the glass panel, the contact regions being machined regions that can be produced easily.

By advantageously choosing transparent materials to make the interlayer  
10 and possibly the fixing system, the fixing solution obtained meets the esthetic requirements of maximum transparency often laid down by the architects.

The detailed description of the invention has just been given for the case of particular embodiments of screens, to which the invention is not restricted.

Finally, the panels to be fixed may be glazing, of the monolithic, laminated,  
15 hybrid, decorated type, but may also involve display panels or alternatively panels of natural fragile material such as stone, marble or synthetic panels.

By virtue of this fixing system, it is possible to connect together at least two panels or at least one panel and a bearing structure, it being possible for these panels to move relative to one another (pivoting, sliding) or alternatively it being  
20 possible to achieve opening frame/fixed frame functions.